## Supplier for intralogistic products.

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# Smart & flexible

The modular platform of Inther Conveyor Equipment (ICE) is unique due to the short installation and commissioning time. All components (both mechanical and electrical) come pre-installed in our modules, including cabling and the correct E-plan codes.

The smart and flexible modules are available in various widths and are suitable for transporting all common goods in intralogistics.

PRODUCT	PAGE
CPS01 Carton Pull Sorter	4
CT01 Roller Conveyor Alignment 24V	6
CTO1 Roller Conveyor Curve 24V	8
CTO1 Roller Conveyor Merge 24V	10
CTO1 Roller Conveyor Straight 24V	12
CT01 Roller Conveyor Straight Accumulating 24V	14
CT01 Roller Conveyor Straight General 400V	16
CTO1 Roller Conveyor Straight Non Driven	18
CTO2 Belt Conveyor Decline 400V	20
CTO2 Belt Conveyor Incline 400V	22
KPO1 Pop-up Module 24V	24
KPO2 Transfer Module 24V	26

# **Key features**

- > Fully modular
- Integrated and labeled cabling
- > Fast installation time





# **CPS01** Carton Pull Sorter

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4

# **Carton Pull Sorter**

With the CPSO1 Carton Pull Sorter it's possible to send out packages to sort. The package is pulled out by the driven roller which is covered with rubber for extra grip. The use of the outbound module means heavy mechanics are no longer needed. The Carton Pull Sorter is completely modular, which makes it easy to expand the number of outbound modules in the future.

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Lockout speed Ambient temperature

20 kg per carton\* Min. 0,21/max. 1,1 m/sec. Min. 0,13/max. 1,28 m/sec. +5°C to +40°C

#### **Drive transport**

Voltage Drive Drive coupling

400V AC/3-phase General drive Toothed belt

#### Electric connection conveyor belt

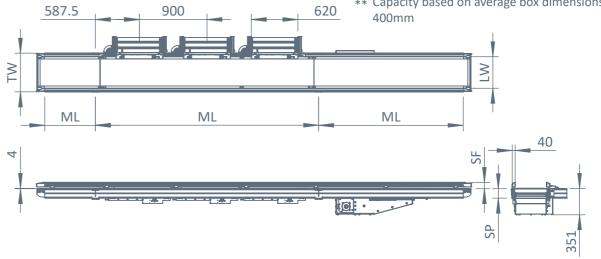
Connection voltage 400/480V AC 3-phase Nominal current 1,0 - 2,8A Retroreflective, Sensor pre-installed and wired

#### Electric connection for closing mechanism

Connection voltage 24V DC Connection plug Screw clamps

#### Pneumatic connection (per closing mechanism)

Conditioning ISO8573-1:2010 (7:4:4) Required air pressure 6-8 bar 0,20 l (8 bar) air per cycle Required compressed



<b>Dimensions</b> LW effective width ML max. module length TW module width SF side guide	420 10000 mm LW + 96 mm 80 mm
Side profile SP Profile height	126 mm
Rolling-out mechanism Material	Steel 1.5 mm, galvanized, with PVC cover for grip
Diameter Performance	50 mm Round head
Drive lockout mechanism Drive belts Drive coupling Control Power consumption per motor	n 1 DC engine Round belts Eqube 3A (in use, Boost8 mode)
	2000 boxes per hour**

- \* Products to be excluded must be aligned on the side of the exclusion mechanisms prior to running up the conveyor belt

\*\* Capacity based on average box dimensions of 400 x

# **CTO1** Roller Conveyor Alignment 24V

# Alignment 24V

The CTO1 Roller Conveyor Alignment 24V aligns materials to the left or to the right. There are many benefits to this alignment feature including, getting an ideal scanning position or correctly applying a label to the material.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Ambient temperature

35 kg/zone Min. 0,05/max. 2,2 m/sec. +5°C to +40°C

#### **Drive transport**

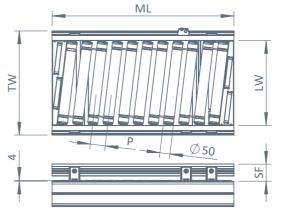
Voltage Drive Drive coupling Control Power consumption per engine

24V DC 1 motor roller per zone Round belts Conveylinx AI 2A (Peak, ECO+ mode)

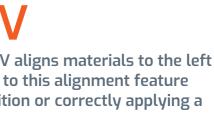
#### **Electrical connection**

Connection voltage Connectivity Connection plug Work switch Sensor

#### 90-265V AC/1-phase 0,9A (240V AC) 7/8" Female, 3 pins Included Retro-reflective, installed and wired



6





LW effective width ML module length TW module width P roller pitch SF side guide

420/620 mm Max. 3000 mm LW + 96 mm 75/100/125 mm 80 mm

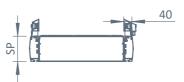
126 mm

#### Side profile

SP Profile height

#### Rollers

Material Diameter Performance Steel 1,5 mm, galvanized 50 mm Round head



# **CTO1** Roller Conveyor Curve 24V

# Curve 24V

The CTO1 Roller Conveyor Curve 24V transports materials automatically using a programmed controller. Each zone is driven by a motor roller that drives the non-driven rollers by means of belting.

- > Fully modular. The bend can be up to 15 degrees each time it's expanded. This is the only modular conveyor bend in the world!
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

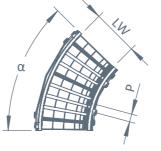
Max. carrying weight Transport speed Ambient temperature

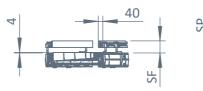
35 kg/zone Min. 0,05/max. 2,2 m/sec. +5°C to +40°C

#### **Drive transport**

Voltage Drive Drive coupling Control Power consumption per engine

#### 24V DC 1 motor roller per zone Round belts Conveylinx AI 2A (Peak, ECO+ mode)







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#### **Electrical connection**

Connection voltage Connectivity Connection plug Work switch Sensor

90-265V AC/1-phase 0,9A (240V AC) 7/8" Female, 3 pins Included Retro-reflective, installed and wired

#### Dimensions

LW effective width α Corner TW module width P roller pitch inside bend ~ 72 mm SF side guide

420/620 mm 15° / 30° / 45°/ 60° / 75° / 90° LW + 96 mm 80 mm

#### Side profile

SP Profile height

#### 126 mm

#### **Rollers**

Material

Diameter Performance Steel 1.5 mm, galvanized, with conical sleeve made of polypropylene 50 mm Round head



# **CTO1** Roller Conveyor Merge 24V

# Merge 24V

The CTO1 Roller Conveyor Merge 24V combines materials from two transport lines by sending the materials onto the track when there is an empty space in the material flow. The Merge 24V can also be used as an output path by using a KPO1 Pop-up Module to send materials left or right.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Ambient temperature

35 kg/zone Min. 0,05/max. 2,2 m/sec. +5°C to +40°C

#### **Drive transport**

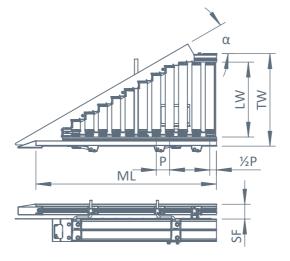
Voltage Drive Drive coupling Control Power consumption per engine

24V DC 1 motor roller per zone Round belts\*\* Conveylinx AI 2A (Peak, ECO+ mode)

#### **Electrical connection**

Connection voltage Connectivity Connection plug Work switch Sensor

90-265V AC/1-phase 0,9A (240V AC) 7/8" Female, 3 pins Included Retro-reflective, installed and wired



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Dimensions	
IW offective	widt

LW effective width ML max. module length

TW module width P roller pitch SF side guide

420/620 mm 1128 mm (width 420 mm) 1428 mm (width 620 mm) LW + 96 mm 75/100/125 mm 80 mm

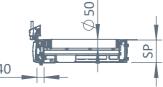
Side profile SP Profile height

126 mm

#### **Rollers** Material Diameter Performance

Steel 1,5 mm, galvanized\* 50 mm Round head\*\*

- \* Optionally, the rollers can be provided with a friction layer
- \*\* Optionally, the drive coupling and rollers can be equipped with a poly V-belt drive



# **CTO1** Roller Conveyor Straight 24V

Straight 24V

The CTO1 Roller Conveyor Straight 24V transports materials automatically with the aid of a programmed controller. Each zone is driven by a motor roller that drives the non-driven rollers by means of belting.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Ambient temperature 35 kg/zone Min. 0,05/max. 2,2 m/sec. +5°C to +40°C

#### **Drive transport**

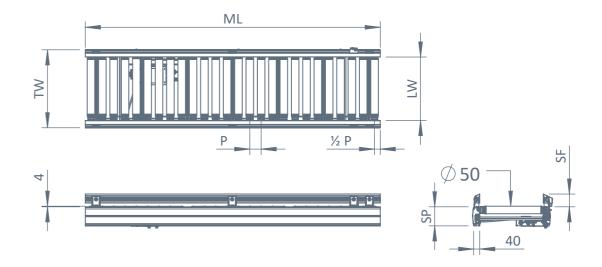
Voltage Drive Drive coupling Control Power consumption per engine

24V DC 1 motor roller per zone Round belts\*\* Conveylinx Al 2A (Peak, ECO+ mode)

#### **Electrical connection**

Connection voltage Connectivity Connection plug Work switch Sensor

90-265V AC/1-phase 0,9A (240V AC) 7/8" Female, 3 pins Included Retro-reflective, installed and wired



Inther Conveyor Equipment



<b>Dimensions</b> LW effective width ML max. module length TW module width P roller pitch SF side guide	420/620 mm Max. 3000 mm LW + 96 mm 75/100/125 mm 80 mm
Side profile SP Profile height	126 mm
Rollers Material Diameter Performance	Steel 1,5 mm, galvanized* 50 mm Round head**

- \* Optionally, the rollers can be provided with a friction layer
- \*\* Optionally, the drive coupling and rollers can be equipped with a poly V-belt drive

# **CTO1** Roller Conveyor Straight Accumulating 24V

Inther Conveyor Equipment

# Straight Accumulating 24V

The CTO1 Roller Conveyor Straight Accumulating 24V automatically transports materials using a programmed controller. Each zone is driven by a motor roller that drives the non-driven rollers by means of belting. The Straight Accumulating 24V positions the materials with fixed interspaces on the roller conveyor.

- > Fully modular
- Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight 35 kg/zone Transport speed Ambient temperature

Min. 0,05/max. 2,2 m/sec. +5°C to +40°C

#### **Drive transport**

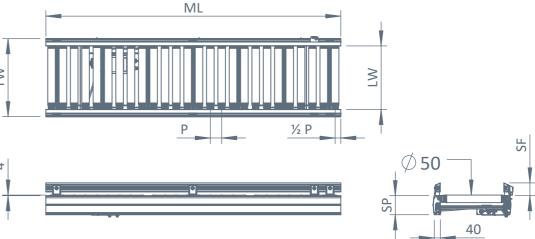
Voltage Drive Drive coupling Control Power consumption per engine

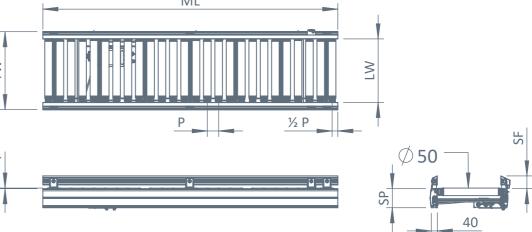
24V DC 1 motor roller per zone Round belts\*\* Conveylinx AI 2A (Peak, ECO+ mode)

#### **Electrical connection**

Connection voltage Connectivity Connection plug Work switch Sensor

90-265V AC/1-phase 0,9A (240V AC) 7/8" Female, 3 pins Included Retro-reflective, installed and wired





Dimensions LW effective width ML max. module length TW module width P roller pitch SF side guide	420/620 mm 3000 mm LW + 96 mm 75/100/125 mm 80 mm
Side profile SP Profile height	126 mm
Rollers Material Diameter Performance	Steel 1,5 mm, galvanized* 50 mm Round head**
<ul> <li>Optionally, the rollers can be provided with a friction layer</li> </ul>	
** Optionally, the drive coupling and rollers can	

be equipped with a poly V-belt drive

# **CTO1** Roller Conveyor Straight General 400V

#### Inther Conveyor Equipment

# Straight General 400V

The CTO1 Roller Conveyor Straight General 400V transports materials via one central drive. The rollers are driven via a belt.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Ambient temperature 35 kg/zone Min. 0,23/max. 1,2 m/sec. +5°C to +40°C

#### **Drive transport**

Drive Drive coupling

#### **Electrical connection**

Connection voltage Nominal current

Sensor

400/480V AC 3-phase 1.0A (up to 10 m long) 2.8A (from 10 m long) Retro-reflective, installed and wired

General drive 400V

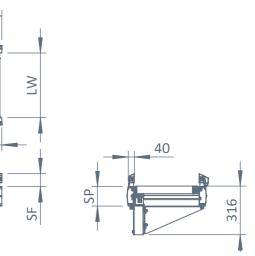
Flat belt, 30 mm width

ML Ρ ½ P

Dimensions		
LW effective width	420/620 mm	
ML max. module length	21000 mm LW + 96 mm 75/100 mm 80 mm	
TW module width		
P roller pitch SF side guide		
		Side profile
SP Profile height	126 mm	
Rollers		
Material	Steel 1,5 mm, galvanized*	

Diameter Performance 50 mm Massive

\* Optionally, the rollers can be provided with a friction layer



# **CTO1** Roller Conveyor Straight Non Driven

# **Straight Non Driven**

The CTO1 Roller Conveyor Straight Non Driven is a gravity conveyor where materials are transported by hand or by means of gravity down a slope. This conveyor is often used for areas where materials are collected or set up manually.

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight 35 kg +5°C to +40°C Ambient temperature

#### Dimensions

LW effective width ML max. module length 3000 mm TW module width P roller pitch SF side guide

#### 420/620 mm LW + 96 mm 75/100/125 mm 80 mm

ML



Inther Conveyor Equipment



Side profile SP Profile height

126 mm

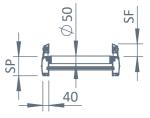
**Rollers** Material Diameter

Steel 1,5 mm, galvanized\* 50 mm

\* Optionally, plastic rollers can be used, these have a lower rolling resistance (for less heavy products)







# CTO2 Belt Conveyor Decline 400V

# Decline 400V

The CTO2 Belt Conveyor Decline 400V transports materials using a driven conveyor belt. With this module it is possible for materials to descend from a higher level.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Max. lowering angle Ambient temperature 50 kg/m Min. 0,23/max. 1,2 m/sec. 18° +5°C to +40°C

#### **Drive transport**

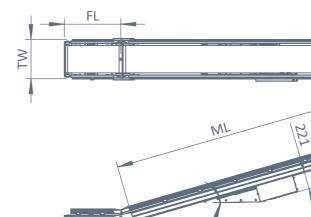
Drive Drive coupling

General Drive 400V Toothed belt

#### **Electrical connection**

Connection voltage Nominal current Sensor

400V AC/3-phase 1,0A - 2,8A Retro-reflective, installed and cabled



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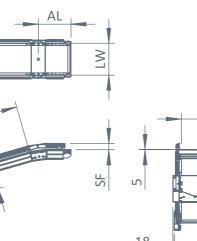


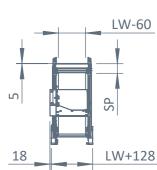
LW effective width ML max. module length TW module width SF side guide FL Feed length AL Arch length  $\alpha$  lowering angle

420/620 mm 21000 mm LW + 96 mm 80 mm 747 - 1047 mm 433 - 733 mm 0° - 18°

Side profile SP Profile height

126 mm





# CTO2 Belt Conveyor Incline 400V

# Incline 400V

The CTO2 Belt Conveyor Incline 400V transports materials using a driven conveyor belt. With this module it is possible for materials to ascend to a higher level.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Max. rise angle Ambient temperature 50 kg/m Min. 0,23/max. 1,2 m/sec. 18° +5°C to +40°C

#### **Drive transport**

Drive Drive coupling

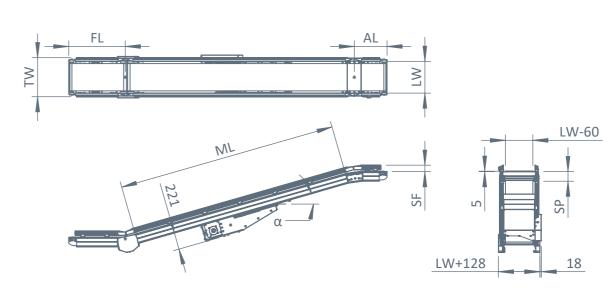
**Electrical connection** 

Connection voltage Nominal current Sensor

400V AC/3-phase 1,0A - 2,8A Retro-reflective, installed and cabled

General Drive 400V

Toothed belt



Inther Conveyor Equipment





LW effective width ML max. module length TW module width SF side guide FL Feed length AL Arch length  $\alpha$  rise angle

420/620 mm 21000 mm LW + 96 mm 80 mm 747 - 1047 mm 433 - 733 mm 0° - 18°

Side profile SP Profile height

126 mm

# **KP01** Pop-up Module 24V

# Pop-up Module 24V

The KPO1 Pop-up Module 24V is used to channelize materials to the left and/or right to another module. This is done at an angle of 30 degrees.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical specifications**

#### **General information**

Max. carrying weight Transport speed Lockout speed Ambient temperature 35 kg/m Min. 0,16/max. 1,2 m/sec. Min. 0,16/max. 1,2 m/sec. +5°C to +40°C

#### **Drive transport**

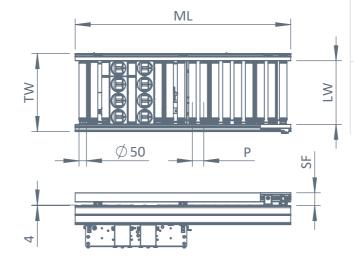
Voltage Drive Drive clutch transmission Round belts Control Power consumption per engine

24V DC 2 motor rollers Conveylinx AI 2A (Peak, ECO+ mode)

#### Popup drive wheels

Voltage Drive belts Drive clutch transmission Round belts Control Power consumption per engine

24V DC 2 DC engines Conveylinx AI 3A (in use, Boost8 mode)

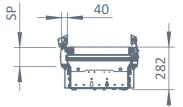




#### Rollers

Material Diameter Performance

Steel 1,5 mm, galvanized 50 mm Round head



# **KPO2** Transfer Module 24V

# Transfer Module 24V

The KPO2 Transfer Module 24V is used to channel materials in or out of another conveyor using cassettes. This is done at an angle of 90 degrees.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

#### 

#### **Technical data**

#### General information

Max. carrying weight Transport speed Lockout speed Ambient temperature 35 kg/zone Min. 0,05/max. 2,2 m/sec. Min. 0,11/max. 1,85 m/sec. +5°C to +40°C

#### Drive transport

Voltage Drive Drive coupling Control Power consumption per engine 24V DC 1 motor roller Round belts Conveylinx AI 2A (Peak, ECO+ mode)

#### **Drive cassettes**

Voltage Drive belts

Drive coupling

Power consumption

Control

24V DC 2 motor rollers (mechanically coupled) Poly-V belt Conveylinx Al 3A (in use, Boost8 mode)

SF

per engine



### ule 24V to channel materials in or out

Belt cassettes Number of cassettes Performance Pitch	2/7 pieces Single-sided/double-sided 80 mm
Electrical connection Connection voltage Connectivity Connection plug Work switch Sensor	90-265V AC/1-phase 0,9A (240V AC) 7/8" Female, 3 pins Included Retroreflective, installed and wired
Pneumatic connection Conditioning Required air pressure Required compressed air	ISO8573-1:2010 (7:4:4) 6-8 bar 0,78 l (8 bar) per cycle
Dimensions LW effective width ML module length TW module width P roller pitch SF side guide	420/620 mm 800 mm LW + 96 mm 75 mm 80 mm
Side profile SP Profile height	126 mm
Rollers Material Diameter Performance	Steel 1,5 mm, galvanized 50 mm Round head

# Inther Group Improving intralogistics

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